



DIAMOND E-1000/E-1000i

Liquid-Cooled, RF-Excited OEM Industrial CO₂ Laser

DIAMOND E-1000 Series are sealed, pulsed CO₂ lasers offering maximum powers up to 1 kW in a fully integrated and compact package. By incorporating the RF power supply within the laser head the E-Series completely eliminates the RF umbilical increasing laser reliability and simplifying integration into a workstation or robotic tool.

Available at both 10.6 μm and 9.4 μm wavelengths, the unique E-1000 Series design packs a host of high performance features making it uniquely suited for use in space-sensitive applications involving converting, cutting, engraving, perforating and drilling of paper, plastic films, plastics, glass, carbon composites, textiles, wood and even thin metals. The RF power supply is detachable and a full suite of on-board diagnostics (accessible via the Internet) is available that allows for proactive maintenance.

The unique pulsing characteristics derived from its slab discharge design enables the E-1000 Series laser to reach peak powers in excess of 3 kW in contrast to CW modulated lasers. And the E-1000 Series can be operated with pulse repetition rates up to 200 kHz with fast pulse rise and fall times.



FEATURES

- Wide operating power range
- Typical peak power >3 kW
- Pulse frequency from single-shot to 200 kHz
- Fast rise/fall time
- Outstanding beam quality
- Excellent power stability
- Low-cost OEM configuration
- Integrated but detachable RF power supply
- Compact design
- Equipped with on-board internet-accessible diagnostics

APPLICATIONS

- High Speed Digital Converting
- Through-cutting, Kiss-cutting, and Perforation
- Engraving
- Die Board Cutting
- Glass Cutting and Thermal Processing
- Ceramic Drilling and Scribing
- Automotive
- 3D Printing
- Semiconductor Processing



COHERENT
Superior Reliability & Performance

SPECIFICATIONS ¹	DIAMOND E-1000	DIAMOND E-1000i
Wavelength (µm)	10.2 to 10.8	9.1 to 9.5
Output Power ² (W)	≥1000	
Power Range ³ (W)	100 to 1000	
Peak Effective Power ⁴ (W)	>2800	
Power Stability ⁵ (%)	±5	
Mode Quality (M ²)	<1.2	
Near Field Beam Diameter ⁶ at 1/e ² (mm)	12 ±1.5	
Beam Waist Diameter ⁷ at 1/e ² (mm)	10 ±1.5	
Full-Angle Beam Divergence ⁶ (mrad)	1.6 typical, 2.0 max.	
Polarization (perpendicular to baseplate)	Linear >100:1	
Beam Ellipticity	>0.83, <1.20	
Pulse Frequency (kHz)	Single-shot to 200	
RF Excitation Pulse Width Range (µsec)	2 to 1000	
Duty Cycle Limit (%)	≤60	
Fall Time ⁴ (µs)	<55	
Weight	173 kg (381 lbs.)	
Dimensions (L x W x H)	1497 x 384 x 471 mm (58.9 x 15.1 x 18.6 in.)	
ELECTRICAL POWER REQUIREMENTS		
CC Input Voltage (VDC)	48 ±1.0%	
Continuous DC Current (A)	≤425	
Peak Current (A)	<628 for up to 1 ms	
COOLANT		
Heat Load (kW)	<22	
Dynamic Coolant Flow Rate (l/min.)	>25 (6.5 gpm)	
Coolant Temperature Stability (max.)	±1.0°C (±1.8°F)	
Coolant Setpoint Temperature Range	21 to 25°C (69.8 to 77°F)	
Coolant ⁸	Anti-corrosion treated water	
Coolant Differential Pressure ⁹ (kPa)	344 (50 psi) at 25 l/min. (6.5 gpm)	
Coolant Maximum Static Pressure (kPa)	827 (120 psi)	
ENVIRONMENTAL CONDITIONS		
Ambient Temperature	5 to 45°C (41 to 113°F)	
Relative Humidity ¹⁰ (%)	<95 (non-condensing)	
Altitude	<2000 m (<6500 ft.)	

¹ All specifications apply when the product is operated in accordance with the guidelines defined in the operators manual.

² Measured at 60% duty and 10 kHz prf.

³ Output stability specification may not be met at lowest power or at acoustic resonances.

⁴ Measured at 10% duty cycle and 1 kHz prf.

⁵ Measured as $\pm(P_{max} - P_{min})/2P_{max}$.

⁶ Measured at approximately 0.5 m from the laser output.

⁷ Beam diameter at the waist location, located at approximately 5m from the laser output.

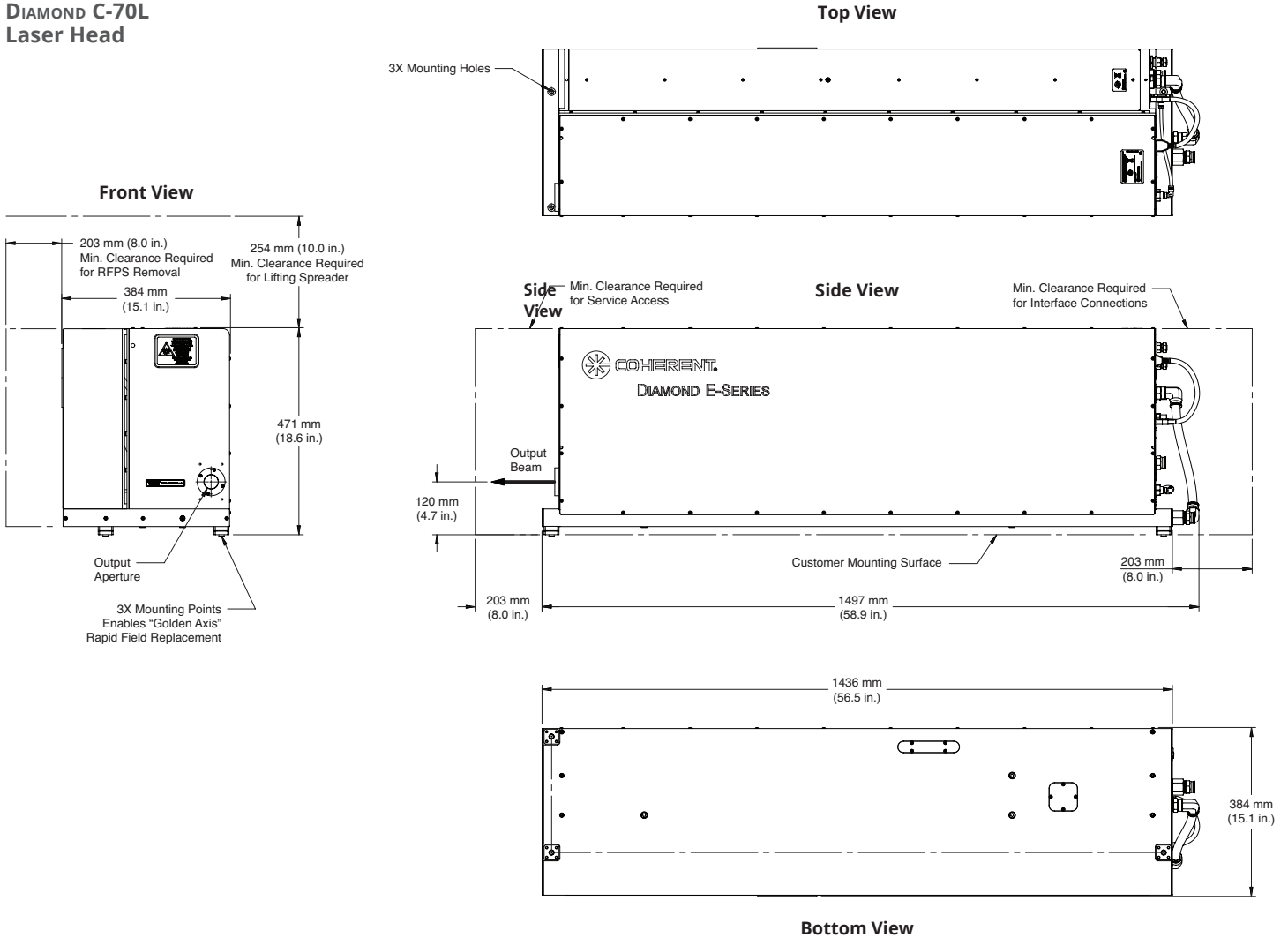
⁸ See manual for details.

⁹ This differential pressure is from system input to output and does not include the pressure drop from chiller fittings and the supply and return hose.

¹⁰ Do not operate at or below dew point.

MECHANICAL SPECIFICATIONS

DIAMOND C-70L Laser Head



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All specifications subject to change without notice. Coherent, Inc. warrants to the original purchaser for a period of two years from the date of delivery that the DIAMOND J-2 Series product is free from defects in material and workmanship. The warranty does not apply to any unit damaged by accident, abuse or operation in a manner inconsistent with the procedures and specifications outlined in the manual supplied with the laser.

The DIAMOND E-1000/E-1000i CO₂ laser is a component that does not include all safety features as required by the FDA and the Center for Devices and Radiological Health (CDRH). It is sold solely to qualified manufacturers who in their end product will supply all interlocks and indicators, and will comply fully with CDRH regulations and/or local regulatory agencies. Printed in the U.S.A. MC-030-09-0M0817Rev.F Copyright ©2017 Coherent, Inc.

